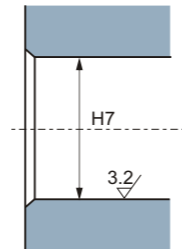
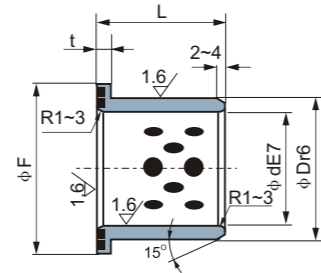
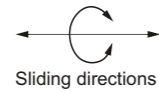
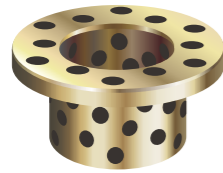


JDBB Metric Flange Bushes

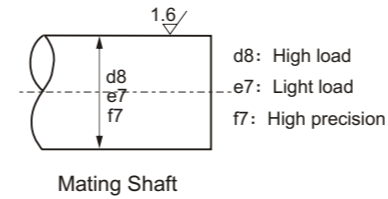


Mating Housing

I.D. ϕd E7	O.D. ϕD r6	Flange		L ^{-0.1} _{-0.3}										I.D. After Press-Fitting	I.D. ϕd				
		ϕF	t	10	11	12	13	15	18	20	23	25							
6	10	20	3	0610	0611	0612											+0.016 +0.004	6	
8	12	25				0812	0813	0815										+0.021 +0.006	8
10	14	30					1013		1018									+0.031 +0.013	10
12	18	35			1211				1218		1223							+0.026 +0.008	12
13	19	40					1313		1318		1323								13
15	21	45					1513		1518		1523							+0.037 +0.016	15
16	22	50					1613		1618		1623	1625							16
18	24	55							1818		1823							+0.032 +0.011	18
20	28	65									2020		2025						20
25	33	70		5							2520		2525					+0.046 +0.021	25
30	38	77								3020		3025					30		
35	44	84								3520		3525					+0.040 +0.015	35	
40	50	91	7															40	
50	62	103															+0.053 +0.023	50	
60	74	115	8															60	
70	85	127															+0.046 +0.016	70	
80	96	139	10															80	

JDBB Metric Flange Bushes

Material: 650# + Graphite



Mating Shaft

L ^{-0.1} _{-0.3}												I.D. After Press-Fitting	I.D. ϕd	
27	35	37	38	47	48	50	58	60	68	80	90			
													+0.016 +0.004	6
													+0.021 +0.006	8
													+0.031 +0.013	10
													+0.026 +0.008	12
														13
													+0.037 +0.016	15
														16
													+0.032 +0.011	18
														20
													+0.046 +0.021	25
														30
													+0.040 +0.015	35
														40
													+0.053 +0.023	50
														60
													+0.046 +0.016	70
														80

The ID tolerance after fitting is for reference.